# 20' SL TANDEM WITH FIFTH WHEEL Specification

### 1. Model: TITS/2ASH2004ICA

Quotation No.: - (28 UNITS)

This chassis is designed for transporting a 20' ISO container for B-train operation in highway. This chassis meets all DOT, AAR, ANSI, TOFC, FMVSS, SAE and TTMA specifications.

#### 2. General

Overall Length:	22'-6" (retracted) or 29'-11" (extended)
Overall Width:	96" (over tire 102")
Overall Height:	59"
Fifth Wheel Height:	48 ± 1"
Rear Deck Height	52 1/2 ± 1"
Kingpin Location:	18" (From the front face of the pick-up plate)
Landing Gear Location:	88 1/2" (From the kingpin center)
Tandem location:	72" (From rear face of rear bumper)
Axle Spread:	73"
Tare Weight:	9,200 lbs±2%
Payload:	52,910 lbs (24,000kgs)

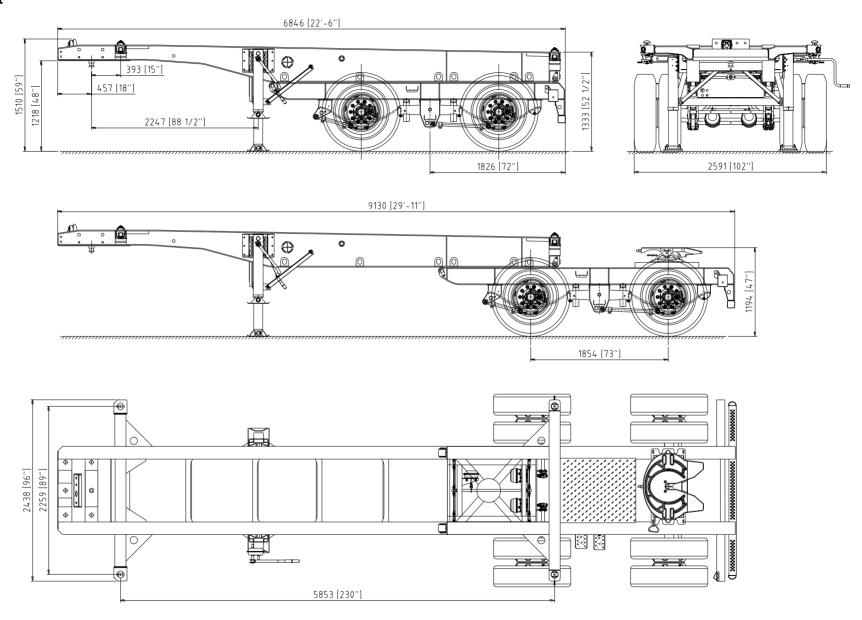
#### 3. Steel Structure & Components

Steel Structure & C	Components
Main beam:	Fabricated H-beam with 1/2" x 6 3/4" top and bottom flanges and 5/16" thick web, ASTM A572 Grade 50 or equivalent.
Cross member:	1/4" thick channel with profiled bar type diagonal brace.
Upper Coupler:	5/16" pick up plate with <b>JOST</b> 2" diameter square type king pin per SAE standard, 380-420 HB, with 2" water drain holes, design to be integrated with main frame through welding.
Upper Coupler rails:	Fabricated steel.
Front Bolster:	A572 grade 50 steel 5 7/8" × 4" rectangle bolster fabricated by 1/2" thick top plate and 5/16" thick bottom plate with 3/8" thick side plates.
Rear Bolster:	A572 grade 50 steel 5 7/8" × 4" rectangle bolster fabricated by 1/2" thick top and bottom plates with 3/8" thick side plates.
Sliding extension beam:	9" deep fabricated "H" beam with reinforced web, ASTM A572 Grade 50 or equivalent.  Easily operated self-locating and self-locking spring loaded pin mechanism is used to lock the frame activated by a single brake chamber on the slider beam of the trailer through third gladhand on front sill.
Rear Bumper:	4" x 4" square tube step with taper "H" section vertical member. Bar is welded to uprights and main beam.
License plate bracket:	Extending from rear bolster within envelope of ICC bumper. Plate is to contain rear fleet number & license plate.
Twist Lock:	TOCA 905-800-400B/500B for front bolster assembly and TOCA 905-160-000 for rear bolster assembly.
Landing Gear:	AXN FW32E00J with 60,000 lbs capacity, 2-speed 19" travel with low "T" shoes.  Crank handle is located on the driver's side of the chassis. Pre-painted BLACK RAL9005 color.  Landing gear brackets are bolted on the main beam as the layout.
Suspension:	HUTCH H9700T mechanical tandem suspension, underslung configuration; 73" axle space with high-arch 3-leaf spring (354-00) with 40" spring hanger center. Pre-painted BLACK RAL9005 color. OPTION: AXN 73" suspension.
Axles:	AXN 5" round axles with 23,500lb capacity; 77.5" track, Q+ 16.5"X7" 4707Q brake with AXN R23 linings. Dust shields are provided. Pre-painted <b>BLACK RAL9005</b> color.
	1.5-28 spline, <b>HALDEX</b> 5.5" automatic slack adjusters.
	Reserved PSI interface; Heat Sensing Labels.
	Axle Installation orientation: 90 degrees REAR, chambers DOWN (1 abs ready front, 1 non abs rear per unit).
Wheel end:	AXN Hub & Drum Assembly P/N H30-0647BFNTZ/H30-0647BFNZ. STEMCO 358-4009 Integrated Sentinel Grease Hub Cap. STEMCO seals and bearings.  Spindle nut: STEMCO Pro-Torq P/N 447-4743. (5-year warranty wheelend).
Lubricant:	Petro Canada precision synthetic EP 00 semi fluid grease lubricant.
Wheels:	<b>SUNRISE</b> 22.5 x 8.25 10-stud hub-piloted wheels with 5 hand holes and with TR572 valve stem. Prepainted <b>WHITE</b> color.
Tires:	SAILUN 11R22.5-16PR tubeless type, S665 tread.
Brake System:	SEALCO 110800 spring brake priority valve system, SEALCO 110580 control line valve and WABCO 2S/1M ABS system. PHILLIPS glad hand 12-0061 and 12-0081, 3/8" blue air tube for control and 1/2" red for supply. HALDEX Goldseal T30/30, 2.5" stroke brake chamber. FUWA air tanks.
Electrical:	<b>PHILLIPS</b> mold seal wiring harness, Reserved PSI and GPS connector. (10-year warranty). <b>OPTRONICS</b> LED lights (amp connections for S/T/T lights and .180 bullets for others). The theft proof design used for 4" LED lighting.
Electrical Receptacle:	PHILLIPS 15-7292 zinc alloy material with solid pins.
Document Holder:	PHILLIPS 16-802. Installed on roadside near crank handle.
Conspicuity tape:	"AVERY" brand. Installed per federal regulations.
Painting:	Abrasive blast of all metal surfaces - not less than SA-2.5 to achieve clean bare steel. Surface will be coated with electrophoresis primer and powder topcoat. Color <b>BLACK RAL9005</b> and at the corner painted <b>YELLOW</b> color. Total thickness not less than 80µm after dry membrane. Coating supplier: <b>NOROO</b> (7-year warranty).
Marking:	OTR configuration (includes Decal, layout, nameplate)
Hubodometer:	NONE
Tire Inflation System:	NONE
Mud flaps:	24"x24"x1/4" Black PVC mud flaps with "OTR" logo.
Rear fifth wheel:	HOLLAND FW35.

## THACO SPECIAL VEHICLES MANUFACTURING LIMITED COMPANY

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## 4. Layout



confirmed by CUSTOMER

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